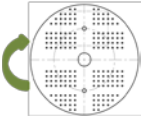
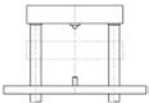
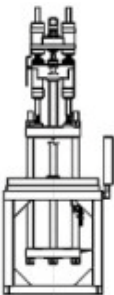




Model: FT-2200R2 (R3)

- ◆ Rotary Table
- ◆ Clamping force: 222 Ton
- ◆ Injection weight: 367~549g
- ◆ Vertical clamping and vertical injection design
- ◆ 2 stations or 3 stations rotary table design, effective to increase production capacity and machine safety factor.

SPECIFICATION

DESCRIPTION			UNIT	FT-2200R2 (R3)		
INJECTION UNIT		Screw Diameter	mm	φ45	φ50	φ55
		Maximum Injection Pressure	kg/cm ²	2420	1960	1620
		Theoretical Shot Volume	cm ³	397	491	594
		Maximum Shot Weight (PS)	g(oz)	367/12.9	453/16.0	549/19.3
		Injection Rate	cm ³ /sec	167	206	250
CLAMPING UNIT		Top Platen Size	mm	1050x935		
		Rotary Table Diameter	mm	φ1600		
		Mold Size	mm	700x500(650×500)		
		Clamping Force	ton	140		
		Minimum Mold Thickness	mm	350/450		
		Opening Stroke	mm	450		
		Open Daylight	mm	800/900		
		Ejector Force	ton	7		
		Ejector Stroke	mm	145		
OTHERS		Hydraulic System Pressure	kg/cm ²	140		
		Oil Tank Volume	L	800		
		Electric Power	hp(kW)	30(22)		
		Barrel Heating Power	kW	14.25		
		Total Wattage	kW	36.25		
		Machine Dimensions (approx.)	m	4.8x2.9x4.3		
		Machine Weight (approx.)	t	10		

